

3 TENGELYES CNC MARÓ VEZÉRLÉS

Készítette: "TBS-TEAM" KFT.

4481 Nyíregyháza Kemecei út 42.

2025-07-05

2.9 / +24V



-S01

SCHNEIDER ELECTRIC
XB7NS8444



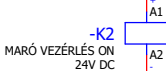
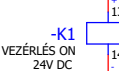
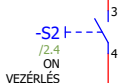
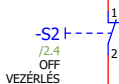
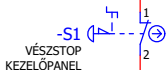
-S02

SCHNEIDER ELECTRIC
XB5AW73731B5
H01 24V



-K1

AMPHENOL ANYTEK
AL4C12PCLD02400G



-K2



SIEMENS
3RH2140-2BB40

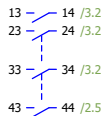
4xNO

2.9 / 0V

0V / 2.0



VEZÉRLÉS ON
AMPHENOL ANYTEK
AL4C12PCLD02400G
FOGLALAT:
PTF14A00G



MARÓ VEZÉRLÉS
ON / OFF

SIEMENS
3RH2140-2BB40
4xNO



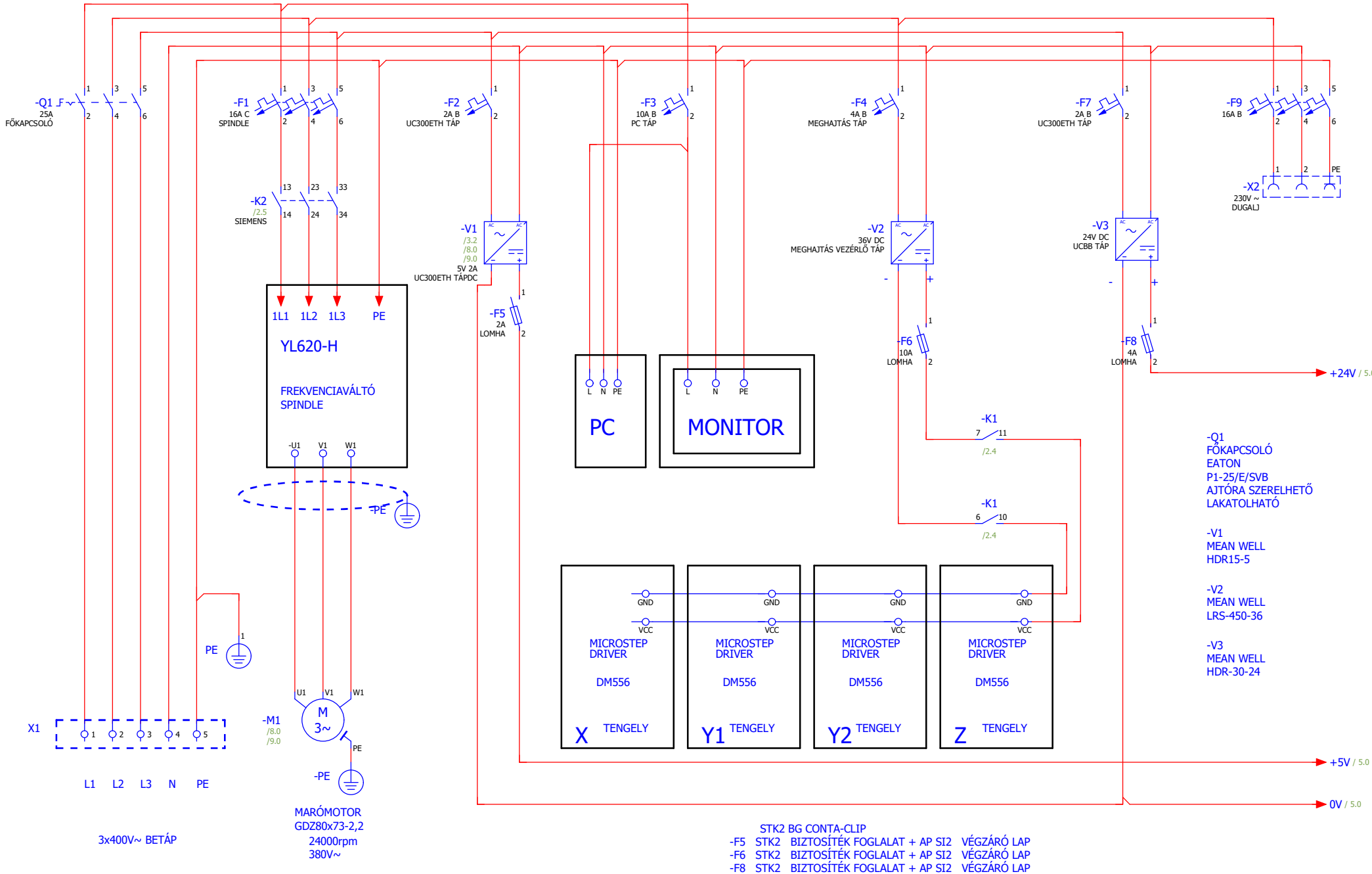
FINDER
55.34.9.024.0004

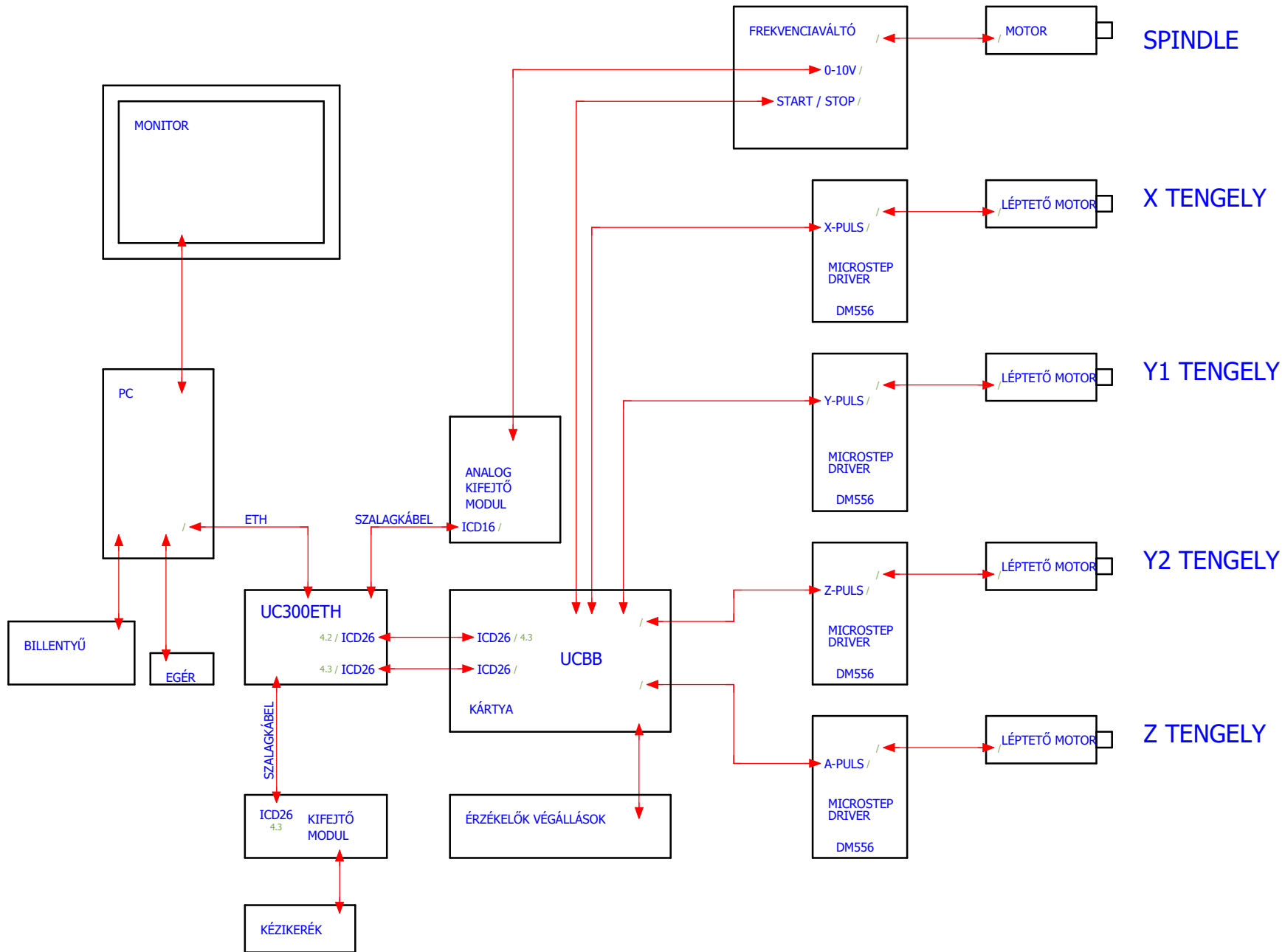
-K1
FINDER
55.34.9.024.0004

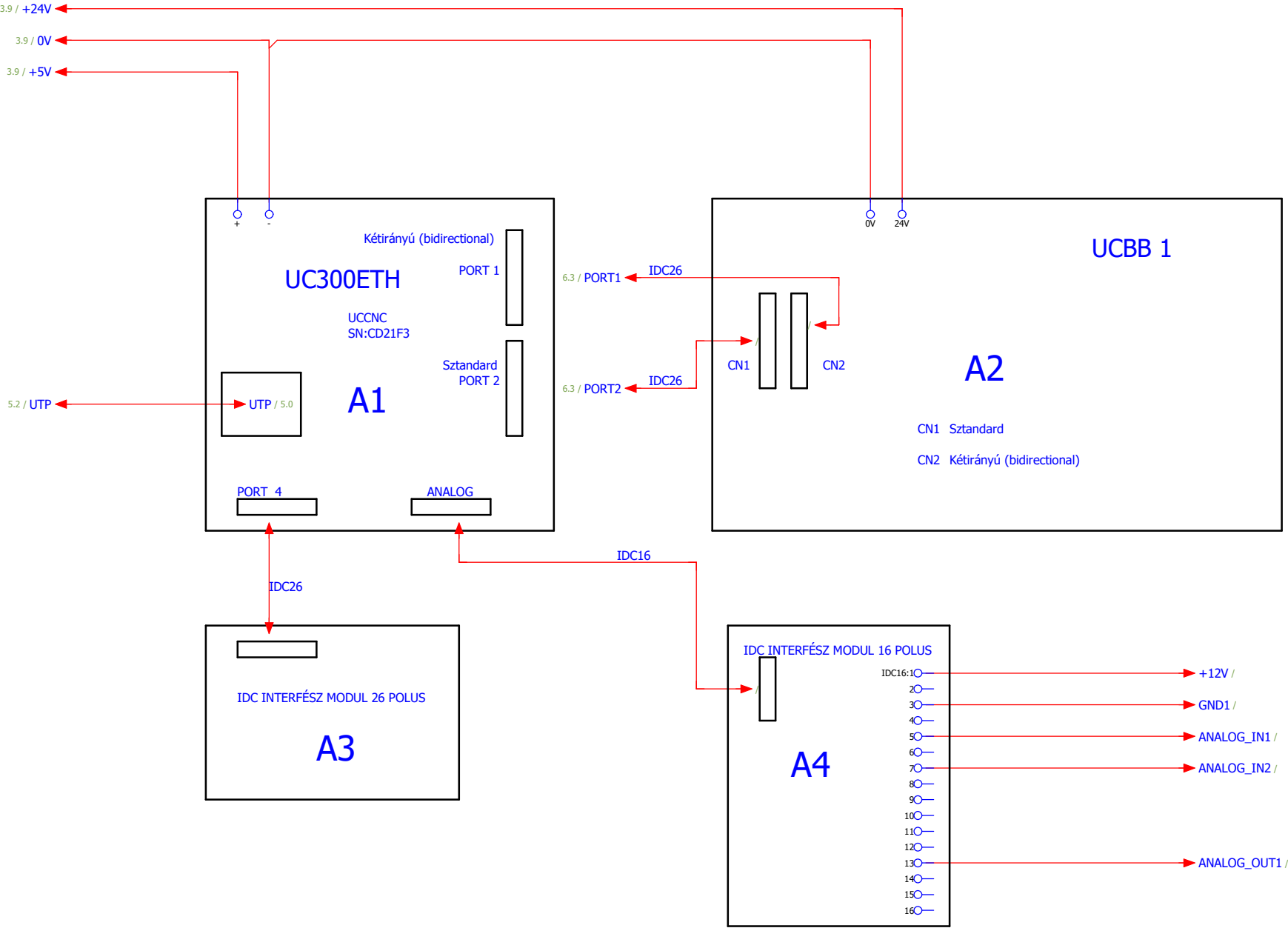
FOGLALAT
94.04 SPA

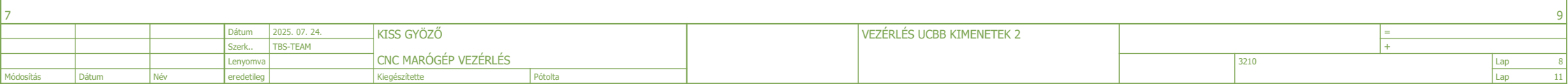
OPCIÓ

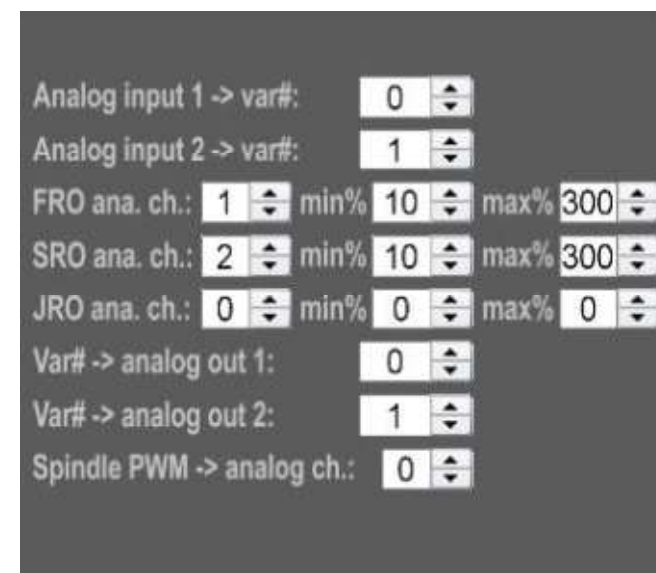
1														3													
			Dátum	2025. 05. 30.	KISS GYÖZŐ CNC MARÓGÉP VEZÉRLÉS				VEZÉRLÉS ON / OFF								=										
			Szerk..	TBS-TEAM																	+						
			Lenyomva																								
Módosítás	Dátum	Név	eredetileg			Kiegészítette	Pótolta									3210		Lap		2							
																				Lap		11					







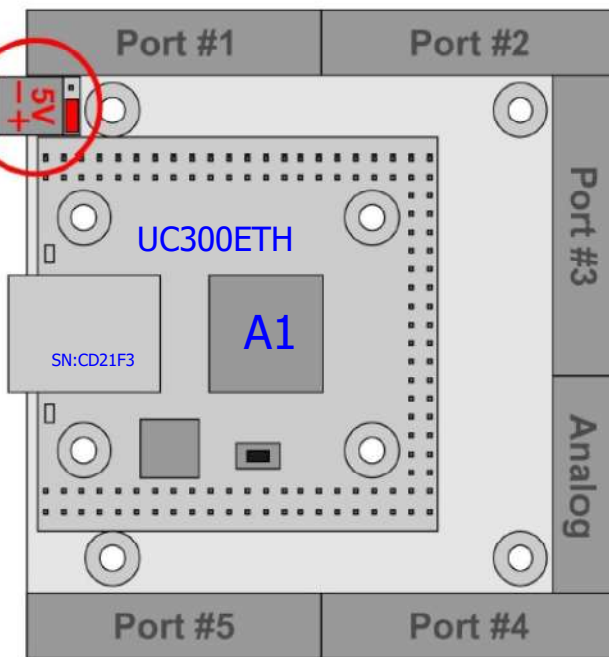




10.2 / 0V
10.2 / +5V

IDC 26
PORT 2-3 KIOSZTÁS

Pin number	Signal type
1	Output 1.
2	Output 2.
3	Output 3.
4	Output 4.
5	Output 5.
6	Output 6.
7	Output 7.
8	Output 8.
9	Output 9.
10	Input 10.
11	Input 11.
12	Input 12.
13	Input 13.
14	Output 14.
15	Input 15.
16	Output 16.
17	Output 17.
18-25	Ground
26	5 Volt output



PORT 4

SZALAGKÁBEL

IDC26 KÁRTYA A3

Pin number	Signal type
1	Output 1.
2	Input 2.
3	Input 3.
4	Input 4.
5	Input 5.
6	Input 6.
7	Input 7.
8	Input 8.
9	Input 9.
10	Input 10.
11	Input 11.
12	Input 12.
13	Input 13.
14	Output 14.
15	Input 15.
16	Output 16.
17	Output 17.
18-25	Ground
26	5 Volt output

IDC 26
PORT 1-4-5 KIOSZTÁS

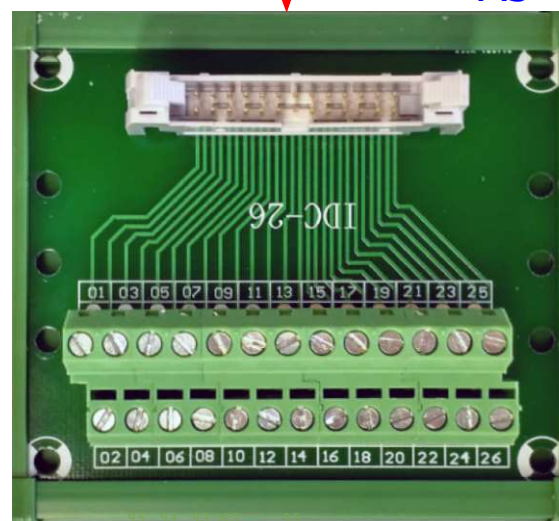
UC300ETH
PORT 4

1	14
2	15
3	16
4	17
5	18
6	19
7	20
8	21
9	22
10	23
11	24
12	25
13	26

IDC26 KÁRTYA

1	2
3	4
5	6
7	8
9	10
11	12
13	14
15	16
17	18
19	20
21	22
23	24
25	26

SZALAGKÁBEL



1	2
3	4
5	6
7	8
9	10

IDC10
KÉZI VEZÉRLŐ

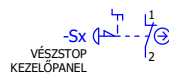
UCCNC BEÁLLÍTÁSOK I/O SETUP 1			
MPG	A pin	A Port	B pin
4	4	5	4

UCCNC BEÁLLÍTÁSOK I/O TRIGGER			
PIN	PORT	LOW	FUNCION
8	4	X	164 JOGSTEPRATE 0010
9	4	X	165 JOGSTEPRATE 0100
2	4	X	166 JOGSTEPRATE 1000
3	4	X	220 MPG X AXISSELECT
6	4	X	221 MPG Y AXISSELECT
7	4	X	222 MPG Z AXISSELECT
2	4	X	223 MPG A AXISSELECT
2	4		228 MPG MULTI
3	4		228 MPG MULTI
6	4		228 MPG MULTI
7	4		228 MPG MULTI

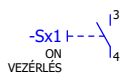
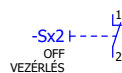
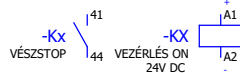


SZALAGKÁBEL

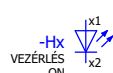
ALKALMAZOTT RAJZLEJELEK



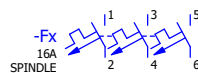
VÉSZLEÁLLÍTÓ
NYOMÓGOMB
RETESZELÉSEL
OLDÁS ELFORGATÁSSAL

NYOMÓGOMB
NO ÉRINTKEZŐNYOMÓGOMB
NC ÉRINTKEZŐ

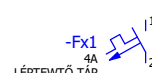
NO RELÉ, MÁGNESKAPCSOLÓ ÉRINTKEZŐ



LED VISSZAJELZŐ DIÓDA



3 FÁZISÚ KISMEGSZAKÍTÓ



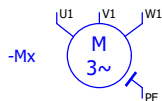
1 FÁZISÚ KISMEGSZAKÍTÓ



ÜVEGBIZTOSÍTÉK
NYITHATÓ FOGLALATTAL



KAPCSOLÓ ÜZEMŰ TÁPEGYSÉG



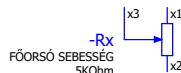
3 FÁZISÚ ELEKTROMOTOR



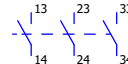
VÉGÁLLÁS
KAPCSOLÓ
NC



PROBE
NYOMÓGOMB
NC



FORGÓ POTENCIOMÉTER



**MÁGNESKAPCSOLÓ
3 FŐ NŰ KONTAKT**

[illegible]