

## 3 TENGELYES CNC MARÓ VEZÉRLÉS

KISS GYÖZŐ

2765 Farmos Kölcsey utca 15.

Készítette: "TBS-TEAM" KFT.

4481 Nyíregyháza Kemecsei út 42.

2025-07-05

2.9 / +24V      +24V / 2.0



-S01

SCHNEIDER ELECTRIC  
XB7NS8444



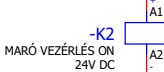
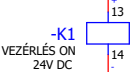
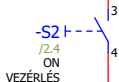
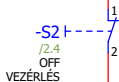
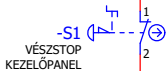
-S02

SCHNEIDER ELECTRIC  
XB5AW73731B5  
H01 24V



-K1

AMPHENOL ANYTEK  
AL4C12PCLD02400G



-K2



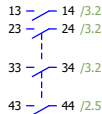
SIEMENS  
3RH2140-2BB40  
4xNO

2.9 / 0V

0V / 2.0



VEZÉRLÉS ON  
AMPHENOL ANYTEK  
AL4C12PCLD02400G  
FOGLALAT:  
PTF14A00G



MARÓ VEZÉRLÉS  
ON / OFF

SIEMENS  
3RH2140-2BB40  
4xNO



FINDER  
55.34.9.024.0004

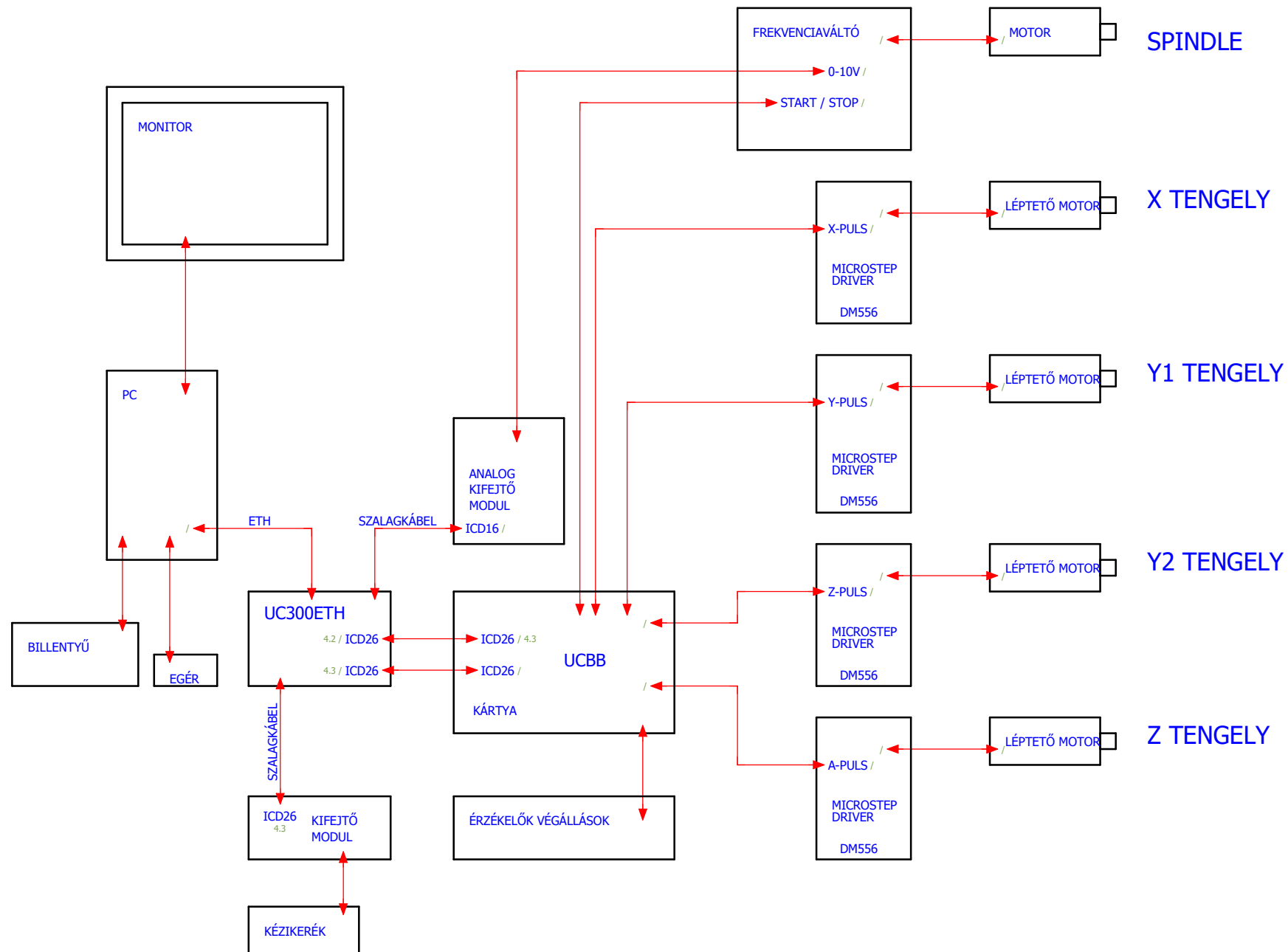
-K1  
FINDER  
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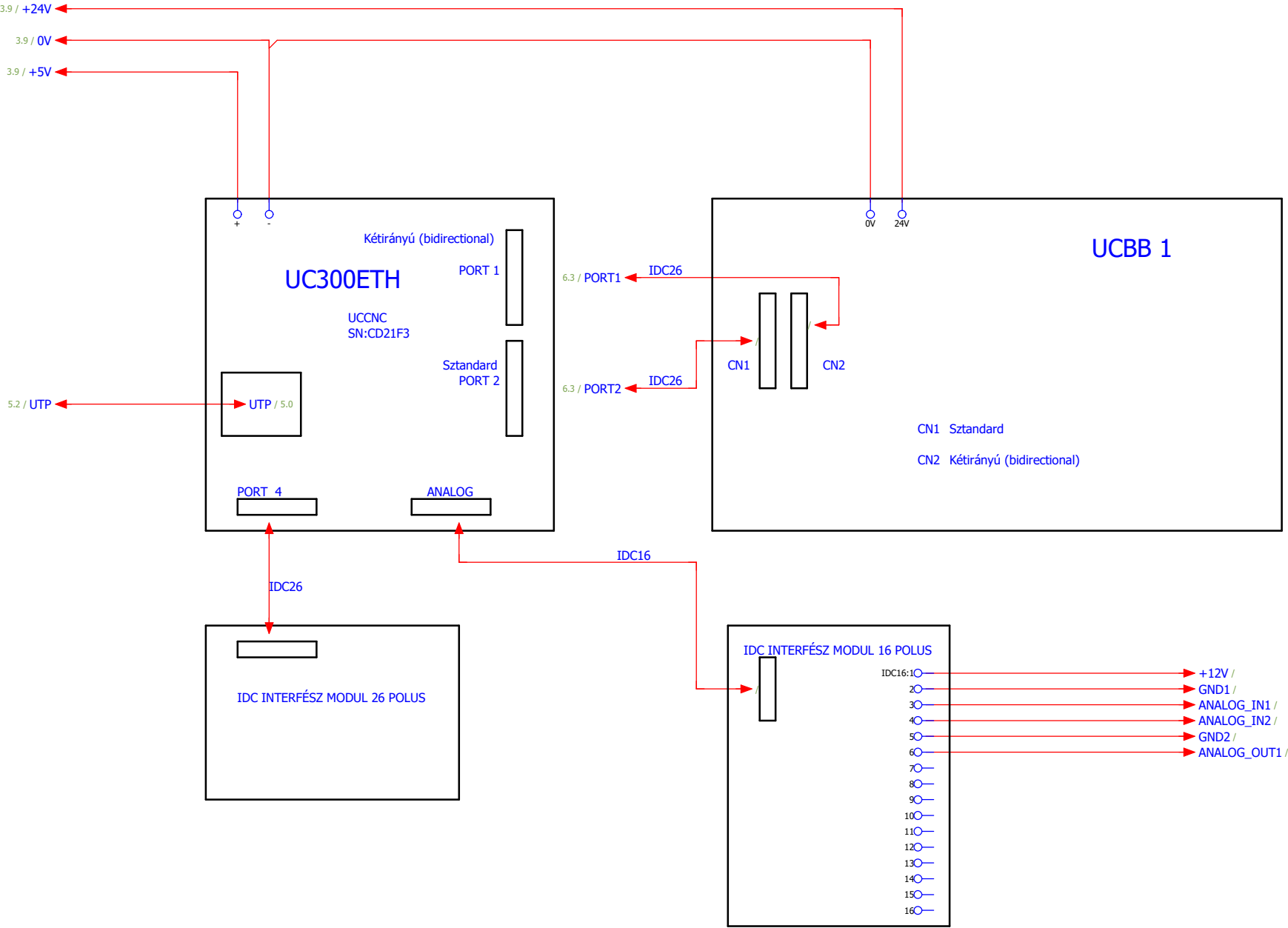
FOGLALAT  
94.04 SPA

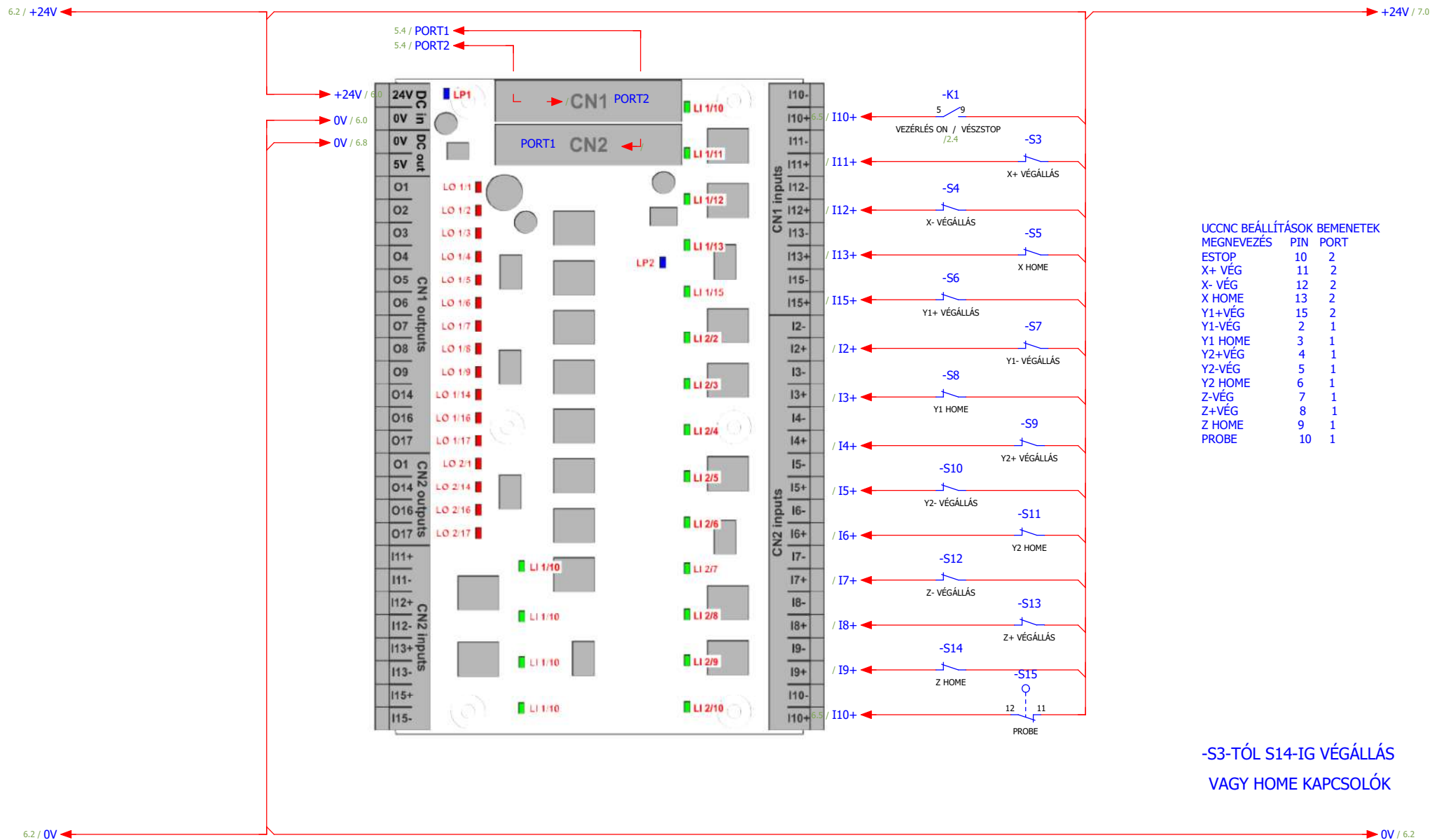
OPCIÓ

|           |       |     |            |          |               |                      |  |  |                   |  |  |   |      |       |
|-----------|-------|-----|------------|----------|---------------|----------------------|--|--|-------------------|--|--|---|------|-------|
|           |       |     |            | Dátum    | 2025. 05. 30. | KISS GYÖZŐ           |  |  | VEZÉRLÉS ON / OFF |  |  | = |      |       |
|           |       |     |            | Szerk..  | TBS-TEAM      | CNC MARÓGÉP VEZÉRLÉS |  |  |                   |  |  | + |      |       |
|           |       |     |            | Lenyomva |               |                      |  |  |                   |  |  |   | 3210 | Lap 2 |
| Módosítás | Dátum | Név | eredetileg |          | Kiegészítette | Pótolta              |  |  |                   |  |  |   |      | Lap   |













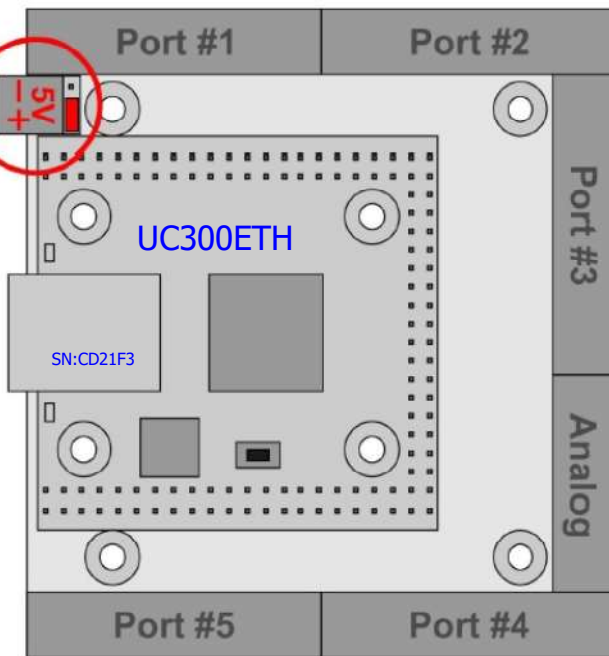


## ELŐTOLÁS SEBESSÉG

10.2 / 0V  
10.2 / +5V

IDC 26  
PORT 2-3 KIOSZTÁS

| Pin number | Signal type   |
|------------|---------------|
| 1          | Output 1.     |
| 2          | Output 2.     |
| 3          | Output 3.     |
| 4          | Output 4.     |
| 5          | Output 5.     |
| 6          | Output 6.     |
| 7          | Output 7.     |
| 8          | Output 8.     |
| 9          | Output 9.     |
| 10         | Input 10.     |
| 11         | Input 11.     |
| 12         | Input 12.     |
| 13         | Input 13.     |
| 14         | Output 14.    |
| 15         | Input 15.     |
| 16         | Output 16.    |
| 17         | Output 17.    |
| 18-25      | Ground        |
| 26         | 5 Volt output |



PORT 4

SZALAGKÁBEL

IDC26 KÁRTYA

| Pin number | Signal type   |
|------------|---------------|
| 1          | Output 1.     |
| 2          | Input 2.      |
| 3          | Input 3.      |
| 4          | Input 4.      |
| 5          | Input 5.      |
| 6          | Input 6.      |
| 7          | Input 7.      |
| 8          | Input 8.      |
| 9          | Input 9.      |
| 10         | Input 10.     |
| 11         | Input 11.     |
| 12         | Input 12.     |
| 13         | Input 13.     |
| 14         | Output 14.    |
| 15         | Input 15.     |
| 16         | Output 16.    |
| 17         | Output 17.    |
| 18-25      | Ground        |
| 26         | 5 Volt output |

IDC 26  
PORT 1-4-5 KIOSZTÁS

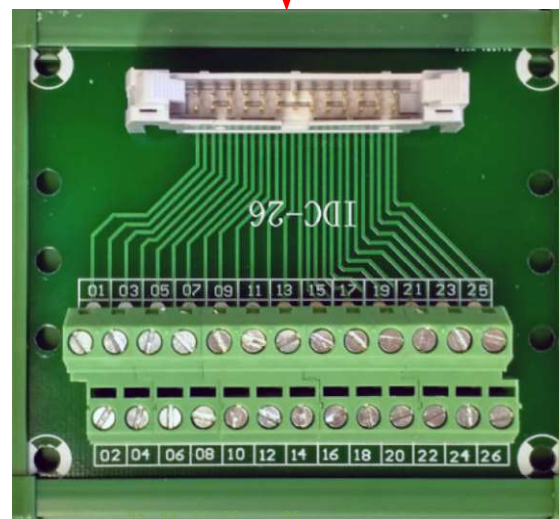
UC300ETH  
PORT 4

|    |   |    |
|----|---|----|
| 1  | □ | 14 |
| 2  | □ | 15 |
| 3  | □ | 16 |
| 4  | □ | 17 |
| 5  | □ | 18 |
| 6  | □ | 19 |
| 7  | □ | 20 |
| 8  | □ | 21 |
| 9  | □ | 22 |
| 10 | □ | 23 |
| 11 | □ | 24 |
| 12 | □ | 25 |
| 13 | □ | 26 |

SZALAGKÁBEL

IDC26 KÁRTYA

|    |   |    |
|----|---|----|
| 1  | □ | 2  |
| 3  | □ | 4  |
| 5  | □ | 6  |
| 7  | □ | 8  |
| 9  | □ | 10 |
| 11 | □ | 12 |
| 13 | □ | 14 |
| 15 | □ | 16 |
| 17 | □ | 18 |
| 19 | □ | 20 |
| 21 | □ | 22 |
| 23 | □ | 24 |
| 25 | □ | 26 |



|   |   |    |
|---|---|----|
| 1 | □ | 2  |
| 3 | □ | 4  |
| 5 | □ | 6  |
| 7 | □ | 8  |
| 9 | □ | 10 |

1: +5V  
2: GND  
3: X  
4: Y  
5: A-CH  
6: B-CH  
7: Z  
8: A  
9: x100  
10: x10

IDC10  
KÉZI VEZÉRLŐ

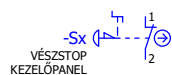


SZALAGKÁBEL

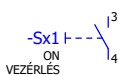
KÉZIKERÉK BEMENETEK

3210

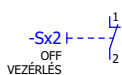
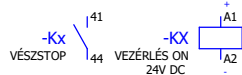
## ALKALMAZOTT RAJZLEJELEK



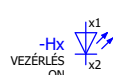
VÉSZLEÁLLÍTÓ  
NYOMÓGOMB  
RETESZELÉssel  
OLDÁS ELFORGATÁssal



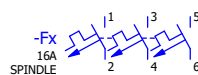
## NYOMÓGOMB NO ÉRINTKEZŐ

NYOMÓGOMB  
NC ÉRINTKEZŐ

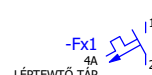
## NO RELÉ, MÁGNESKAPCSOLÓ ÉRINTKEZŐ



## LED VISSZAJELZŐ DIÓDA



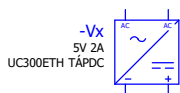
### 3 FÁZISÚ KISMEGSZAKÍTÓ



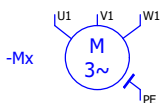
## 1 FÁZISÚ KISMEGSZAKÍTÓ



ÜVEGBIZTOSÍTÉK  
NYITHATÓ FOGLALATTAL



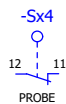
## KAPCSOLÓ ÜZEMŰ TÁPEGYSÉG



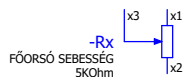
## 3 FÁZISÚ ELEKTROMOTOR



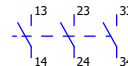
VÉGÁLLÁS  
KAPCSOLÓ  
NC



PROBE  
NYOMÓGOMB  
NC



## FORGÓ POTENCIOMÉTER



**MÁGNESKAPCSOLÓ**  
**3 FŐ NO KONTAKT**